



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-781-063
Job Sheet 178109



Part No: D206-781-063

Job Qty: 1 ea

Part Name: Baggage Compartment Protectors Floor & Wall



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP RevA: as per IIN revD DD 10.01.18 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/15/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs		6/15/18	0.00	0.00	QC4		JAB- JAB
125	DC	1 pcs		6/15/18	0.00	0.00	DC		
130	Packaging	1 pcs		6/15/18	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		6/15/18	0.00	0.00	QC21		DAG 21 9-89 F9025 sold

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy bluefile & type labels per PPP D206-781-063 CHG001

130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPP D206-781-063

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-781-033	Baggage Compartment Protectors Floor Only	1 Ea (1 ea)	90-Start up Operation	5079528
D206-781-043	Baggage Compartment Protectors Wall Only	1 Ea (1 ea)	90-Start up Operation	5080480

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-781-033	1	0	0
	D206-781-043	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																							
Date : _____		Step #: _____		3 (QSI042) Approval																																																																																							
Description Work Order Dev						Completed By _____																																																																																					
DART Aerospace Ltd. 127th Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 905 832-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S081305 Part: D206-781-063 Job No: 178109 Serial No/Batch: S081305 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/14/18						Lead hand / Supervisor Approval Verification _____																																																																																					
DART Aerospace Ltd. 127th Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL: 905 832-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S081305 Part: D206-781-063 Job No: 178109 Serial No/Batch: S081305 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 06/14/18						QC / QA Coordinator Approval _____																																																																																					
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>		Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	<table style="width:100%; border-collapse: collapse;"> <tr><td>☐ Pl.</td><td>☐ BOM/Route</td><td>☐ Weld</td><td>☐ Positioned Wrong</td></tr> <tr><td>☐ Bending</td><td>☐ Broken/Damage/Defect</td><td>☐ Wrong Stock Pulled</td><td>☐ Outside Dimensions</td></tr> <tr><td>☐ Centre Not Concentric</td><td>☐ Inspection Incomplete/Unqualified</td><td>☐ Out of Sequence</td><td>☐ Over/Under tolerance</td></tr> <tr><td>☐ Cracks</td><td>☐ Contamination</td><td>☐ Off-set</td><td>☐ Part Incorrect</td></tr> <tr><td>☐ Crimp/Kink/Ripple/Wave</td><td>☐ Countersink</td><td>☐ Mislabeled</td><td>☐ Part Lost/Missing</td></tr> <tr><td>☐ Cuffs</td><td>☐ Cut Too Short</td><td>☐ Fit/Function</td><td>☐ Part Moved</td></tr> <tr><td>☐ Crushing</td><td>☐ Instructions Incomplete/Unclear</td><td>☐ Misaligned/off center</td><td>☐ Drawing</td></tr> <tr><td>☐ Heat Treat</td><td>☐ Drill Holes</td><td></td><td>☐ Finish</td></tr> <tr><td>☐ Wave/Twist in Tube</td><td></td><td></td><td>☐ Misread</td></tr> <tr><td>☐ Marks/Chatter</td><td></td><td></td><td>☐ Turning Sequence</td></tr> </table>		☐ Pl.	☐ BOM/Route	☐ Weld	☐ Positioned Wrong	☐ Bending	☐ Broken/Damage/Defect	☐ Wrong Stock Pulled	☐ Outside Dimensions	☐ Centre Not Concentric	☐ Inspection Incomplete/Unqualified	☐ Out of Sequence	☐ Over/Under tolerance	☐ Cracks	☐ Contamination	☐ Off-set	☐ Part Incorrect	☐ Crimp/Kink/Ripple/Wave	☐ Countersink	☐ Mislabeled	☐ Part Lost/Missing	☐ Cuffs	☐ Cut Too Short	☐ Fit/Function	☐ Part Moved	☐ Crushing	☐ Instructions Incomplete/Unclear	☐ Misaligned/off center	☐ Drawing	☐ Heat Treat	☐ Drill Holes		☐ Finish	☐ Wave/Twist in Tube			☐ Misread	☐ Marks/Chatter			☐ Turning Sequence
Environment	☐	No Re-verification	☐																																																																																								
Design	☐	Operator	☐																																																																																								
Doc/Data	☐	Offset/Setup	☐																																																																																								
Equip/Tooling	☐	Supplier	☐																																																																																								
Handling/Pre	☐	Training	☐																																																																																								
Material	☐	Use for Testing	☐																																																																																								
Internal Transport	☐	Poor Information	☐																																																																																								
Tribal Knowledge	☐	Rushing	☐																																																																																								
LOA	☐	Product Improvement	☐																																																																																								
Substation	☐	Process Improvement	☐																																																																																								
Past Expiry Date	☐	Manufacturing Process	☐																																																																																								
Misidentified	☐	Past Due	☐																																																																																								
☐ Pl.	☐ BOM/Route	☐ Weld	☐ Positioned Wrong																																																																																								
☐ Bending	☐ Broken/Damage/Defect	☐ Wrong Stock Pulled	☐ Outside Dimensions																																																																																								
☐ Centre Not Concentric	☐ Inspection Incomplete/Unqualified	☐ Out of Sequence	☐ Over/Under tolerance																																																																																								
☐ Cracks	☐ Contamination	☐ Off-set	☐ Part Incorrect																																																																																								
☐ Crimp/Kink/Ripple/Wave	☐ Countersink	☐ Mislabeled	☐ Part Lost/Missing																																																																																								
☐ Cuffs	☐ Cut Too Short	☐ Fit/Function	☐ Part Moved																																																																																								
☐ Crushing	☐ Instructions Incomplete/Unclear	☐ Misaligned/off center	☐ Drawing																																																																																								
☐ Heat Treat	☐ Drill Holes		☐ Finish																																																																																								
☐ Wave/Twist in Tube			☐ Misread																																																																																								
☐ Marks/Chatter			☐ Turning Sequence																																																																																								
OTHER : _____																																																																																											

REFERENCE ONLY

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW